



Cost effective Type (Ct Grade) of LM Guide Debuts

A cost effective series of the well-established model HSR has been newly added.

Optimal for the general linear guide market such as for conveyance systems!

HSR (Ct Grade)

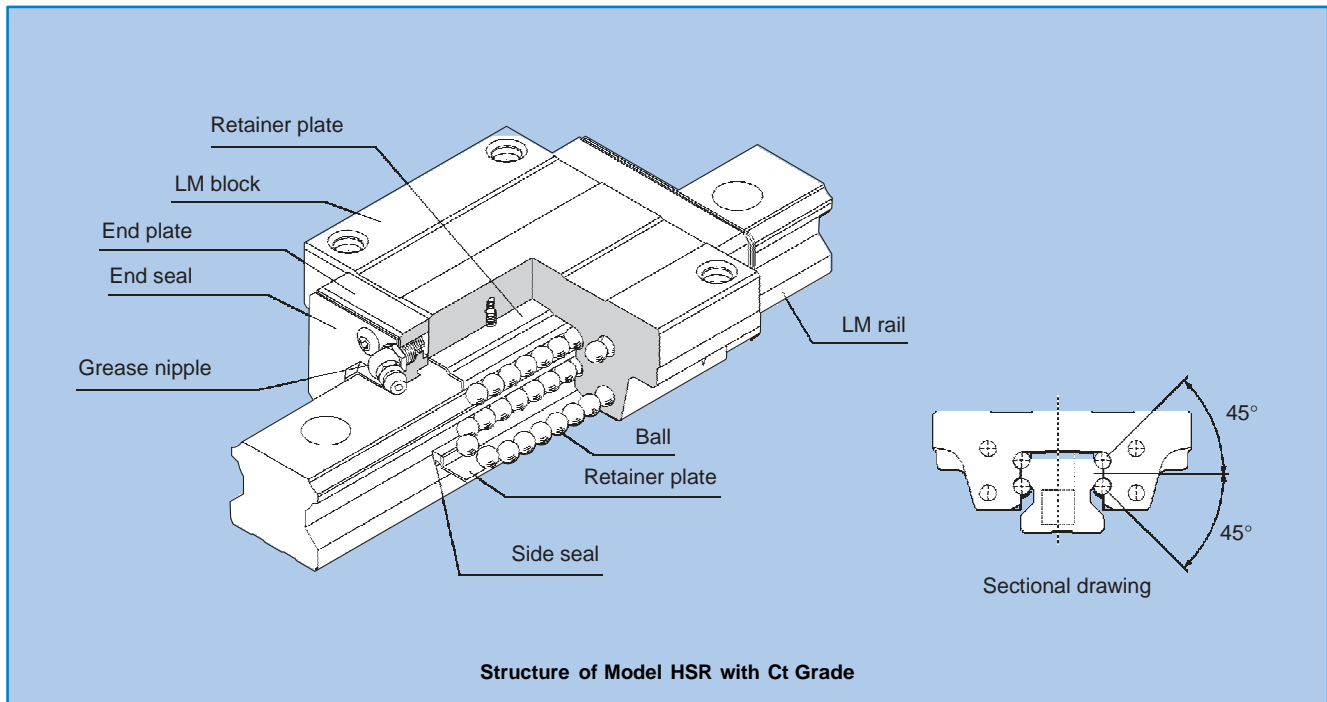


**STOCK DISPONIBLE
ENTREGA INMEDIATA; ;**

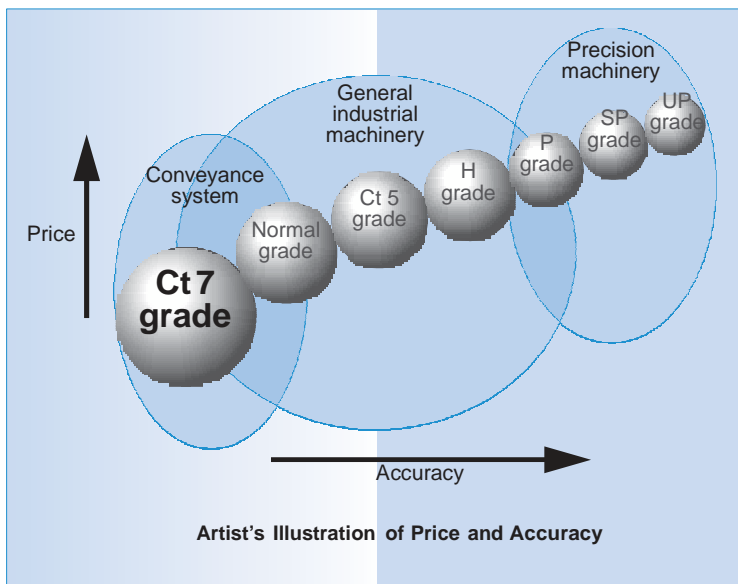


Integrating THK's unique processing technologies, we offer an LM Guide series for reasonable prices that meet the price demand in the market for general conveyance systems and the like.

Model HSR with Ct Grade



4-way equal-load type with global-standard size that allows for ease of design



● Cost effective

- Sufficient performance is ensured despite the product being cost effective.
- Cost effectiveness contributes to cost cutting for the machine.

● Versatility

- 4-way equal-load type with global-standard size allows for ease of design.
- Suitable for general linear guides that do not require
- Superb error-absorbing capability.

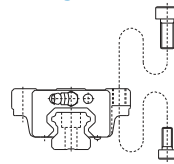
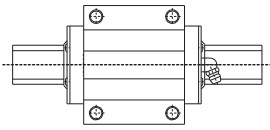
● Short delivery time

- in stock, shorter delivery time than assembly-
- Suitable for urgent delivery and repair of the LM block.

Model HSR-C with Ct Grade

The flange of the LM block has tapped holes.
Mountable from the top and the bottom.
Used when the table cannot have through holes for mounting bolts.

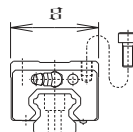
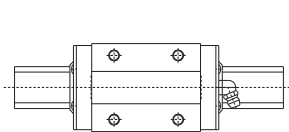
- HSR 15C ● HSR 30C
- HSR 20C ● HSR 35C
- HSR 25C



Model HSR-R with Ct Grade

Has a smaller LM block width (W), and tapped holes in the mounting section.
Optimal for locations with limited space on the table.

- HSR 15R ● HSR 30R
- HSR 20R ● HSR 35R
- HSR 25R



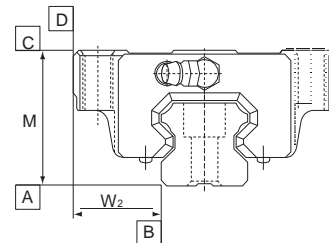
Accuracy Standard

The table below and the graph to the right show the accuracy standards such as for running parallelism and the dimensional tolerance in height and width of the LM Guide model HSR with Ct grade.

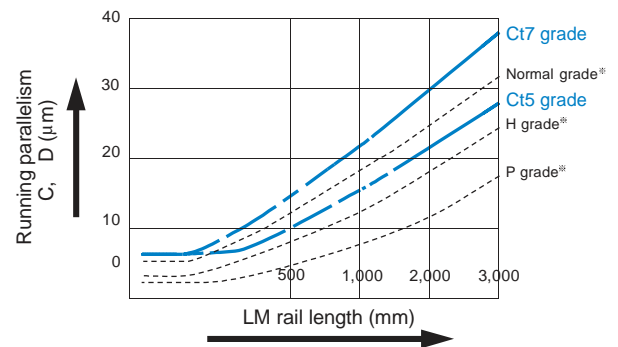
Unit: mm

Model number	Accuracy standard	Ct grade
	Item	Ct5, Ct7
15 20	Dimensional tolerance in height M	± 0.12
	Difference in height M	0.025
	Dimensional tolerance in width W ₂	± 0.12
	Difference in width W ₂	0.025
	Running parallelism of surface \overline{C} against surface \overline{A}	C (as per figure)
	Running parallelism of surface \overline{D} against surface \overline{A}	D (as per figure)
25 30 35	Dimensional tolerance in height M	± 0.12
	Difference in height M	0.025
	Dimensional tolerance in width W ₂	± 0.12
	Difference in width W ₂	0.035
	Running parallelism of surface \overline{C} against surface \overline{A}	C (as per figure)
	Running parallelism of surface \overline{D} against surface \overline{A}	D (as per figure)

Note: The difference in height M indicates the value when move "multiple" to the next line, do not break it blocks are assembled on one LM rail.



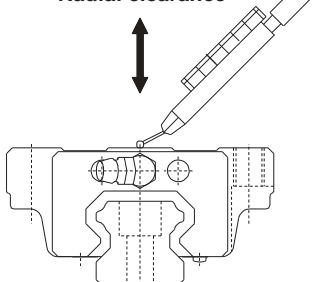
LM Rail Length and Running Parallelism



*Accuracy standards for conventional types

Radial Clearance

Radial clearance



The table below shows the radial clearance of the LM Guide model HSR with Ct grade.

Unit: μm

Model number	Radial clearance
15	8 to 2
20	14 to 2
25	16 to 2
30	18 to 4
35	20 to 4

Service Life

Rated life

The rated life (L) means the total travel distance that 90% of a group of units of the same model can achieve without flaking (scale-like exfoliation on the metal surface) after individually running under the same conditions.

The rated life of model HSR with Ct grade is obtained from equation (1).

$$L = \left(\frac{f_H \cdot f_T \cdot f_C}{f_W} \cdot \frac{C}{P_C} \right)^3 \times 50 \quad \text{.....(1)}$$

Note: The basic load rating (C) indicates the load with constant direction and magnitude, under which the rated life (L) is L = 50 km, when a group of identical LM Guide units are independently operating under the same conditions.

L:	Rate life	(km)
C:	Basic dynamic load rating	(N)
P _C :	Calculated load	(N)
f _H :	Hardness factor	(see the General Catalog)
f _T :	Temperature factor	(see the General Catalog)
f _C :	Contact factor	(see the General Catalog)
f _W :	Load factor	(see the General Catalog)

Service life time

Once the rated life (L) has been obtained, the service life time can be obtained using equation (2) if the stroke length and the number of reciprocations are constant.

$$L_h = \frac{L \times 10^6}{2 \times \ell_s \times n_1 \times 60} \quad \text{.....(2)}$$

L _h :	Service life time	(h)
ℓ _s :	Stroke length	(mm)
n ₁ :	No. of reciprocations per minute	(min ⁻¹)

OPTIONS

For model HSR with Ct grade, dust-prevention accessories are available. When desiring one, specify the corresponding symbol from the table below (for the dust prevention accessory symbols, see pages a-24 to a-25 in the General Catalog No. 401E).

For the supported model numbers and the overall LM block length (L dimension) with a dust prevention accessory attached, the respective values for model HSR apply. Bellows and the dedicated C-cap for LM rail mounting holes are also available.

For details of the options, see the General Catalog.

Dust Prevention

Dust Prevention Accessories for Model HSR with Ct Grade

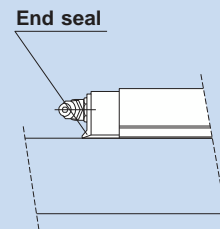
Dust-prevention option	Effect/application
End seal	Attached on both ends of the LM block, it prevents foreign matter or water adhering to the top and side surfaces of the LM rail from entering the LM block. In addition, it is available as standard as a means to prevent the lubricant inside the LM block from leaking out.
Side seal	Used in locations where dust can enter the LM block from the side or bottom surface.

Symbol for Dust Prevention Accessories for Model HSR with Ct Grade

Symbol	Dust prevention accessory
SS	End seal + side seal (standard)

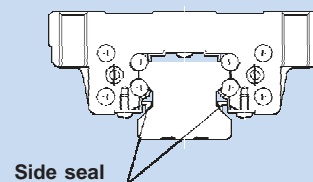
End seal

Used in locations with dust



Side seal

Used in locations where dust can enter the LM block from the side or bottom surface such as vertical mount and inverted mount.



Dedicated C-cap for LM Rail Mounting Holes

If any of the LM rail mounting holes of an LM Guide is filled with cutting chips or foreign matter, they may enter the LM block. Entrance of such foreign matter can be prevented by covering each LM rail mounting hole with the dedicated cap so that the top of the mounting holes is on the same level as the LM rail top surface.

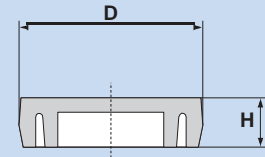
Since the dedicated C-cap for LM rail mounting holes uses a special synthetic resin with high oil resistance and high wear resistance, it is highly durable.

Major Dimensions of Dedicated C-cap

Model number	C-cap model number	Bolt used	Major dimensions (mm)	
			D	H
15	C4	M4	7.8	1.0
20	C5	M5	9.8	2.4
25	C6	M6	11.4	2.7
30	C8	M8	14.4	3.7
35	C8	M8	14.4	3.7

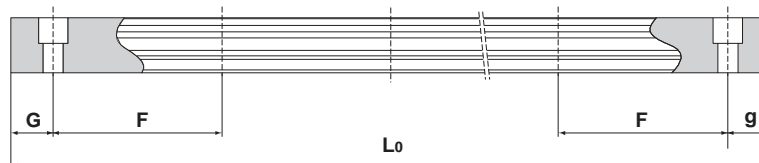
Dedicated C-cap for LM rail mounting holes

It prevents cutting chips from entering the LM rail mounting holes.



Standard Length and Maximum Length of the LM Rail

The table below shows the standard lengths and the maximum lengths of LM Guide model HSR variations with Ct grade. The longer the G dimension is, the less stable the G area after installation may become, thus adversely affecting the accuracy. Each model HSR product with Ct grade is shipped with its LM rail cut into the desired length. When placing an order, specify the overall LM rail length and the "G" and "g" dimensions. If the maximum length of the desired LM rail exceeds the corresponding value in the table, connected rails are used. In such a case, be sure to specify the overall length.



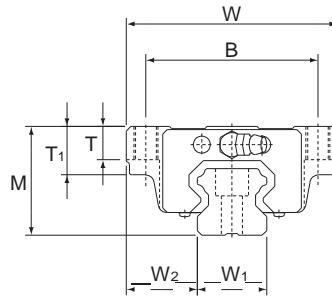
Standard Length and Maximum Length of the LM Rail for Model HSR with Ct Grade

Unit: mm

Model number	HSR15	HSR20	HSR25	HSR30	HSR35
Standard LM rail length (L ₀)	160	160	220	280	280
	220	220	280	360	360
	280	280	340	440	440
	340	340	400	520	520
	400	400	460	600	600
	460	460	520	680	680
	520	520	580	760	760
	640	580	640	840	840
	760	640	700	920	920
	820	700	760	1000	1000
	1000	820	820	1160	1080
	1240	1000	1000	1240	1160
	1600	1240	1240	1640	1240
		1600	1600	1880	1640
		1840	1960	2520	2040
		2080	2440	3000	2520
		3000	3000		3000
Standard pitch F	60	60	60	80	80
G	20	20	20	20	20

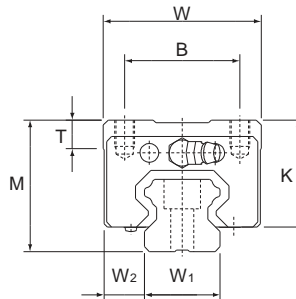
Maximum length	3000	3000	3000	3000	3000
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Dimensional Table for Model HSR-C with Ct Grade



Model number	External dimensions			LM block dimensions										Grease nipple
	Height M	Width W	Length L	B	C	S	H	L ₁	T	T ₁	K	N	E	
HSR15C	24	47	56.6	38	30	M5	4.4	38.8	7	11	19.3	4.3	5.5	PB1021B
HSR20C	30	63	74	53	40	M6	5.4	50.8	10	9.5	26	5	12	B-M6F
HSR25C	36	70	83.1	57	45	M8	6.8	59.5	11	16	30.5	6	12	B-M6F
HSR30C	42	90	98	72	52	M10	8.5	70.4	9	18	35	7	12	B-M6F
HSR35C	48	100	109.4	82	62	M10	8.5	80.4	12	21	40.5	8	12	B-M6F

Dimensional Table for Model HSR-R with Ct Grade



Model number	External dimensions			LM block dimensions								
	Height M	Width W	Length L	B	C	S	L ₁	T	K	N	E	Grease nipple
HSR15R	28	34	56.6	26	26	M4 5	38.8	6	23.3	8.3	5.5	PB1021B
HSR20R	30	44	74	32	36	M5 6	50.8	8	26	5	12	B-M6F
HSR25R	40	48	83.1	35	35	M6 8	59.5	9	34.5	10	12	B-M6F
HSR30R	45	60	98	40	40	M8 10	70.4	9	38	10	12	B-M6F
HSR35R	55	70	109.4	50	50	M8 12	80.4	11.7	47.5	15	12	B-M6F

■ Model number coding

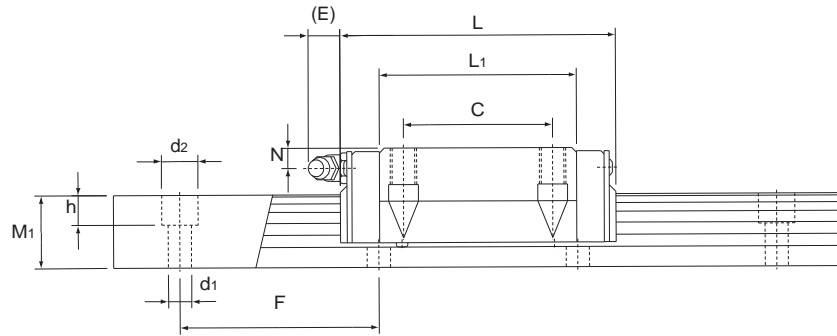
Block: **HSR25 C 1 SS Ct BLOCK**

z x c v b n

Rail: **HSR25 - 3000L Ct7 RAIL**

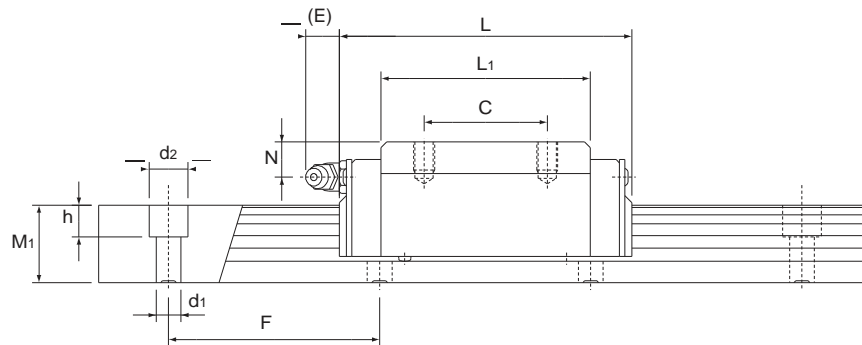
m -

z Model number x Type of LM block (C, R) c No. of blocks (1 in this example)
 v Dust prevention accessory symbol *1: (see page 3) b Indicates "Ct grade"
 n Block symbol
 m LM rail length (mm) - Indicates "Ct grade" (Ct5 grade, Ct7 grade)
 - Rail symbol



Unit: mm

LM rail dimensions							Basic load rating		Permissible static moment kN-m ²			Mass	
Width		Height	Pitch				C	C ₀	M _A	M _B	M _C	LM block	LM rail
W ₁ ⁰ _{-0.05}	W ₂	M ₁	F	d ₁	d ₂	h	kN	kN				kg	kg/m
15	16	15	60	4.5	7.5	5.3	8.33	13.5	0.0805	0.0805	0.0844	0.2	1.5
20	21.5	18	60	6	9.5	8.5	13.8	23.8	0.19	0.19	0.201	0.35	2.3
23	23.5	22	60	7	11	9	19.9	34.4	0.307	0.307	0.344	0.59	3.3
28	31	26	80	9	14	12	28	46.8	0.524	0.524	0.562	1.1	4.8
34	33	29	80	9	14	12	37.3	61.1	0.782	0.782	0.905	1.6	6.6

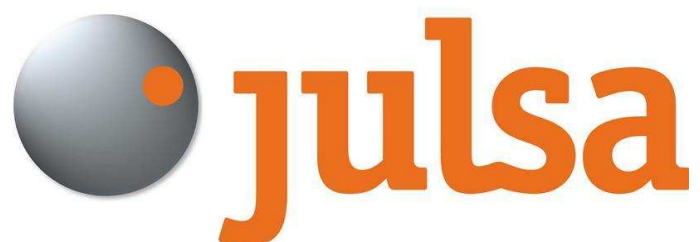


Unit: mm

LM rail dimensions							Basic load rating		Permissible static moment kN-m ²			Mass	
Width		Height	Pitch				C	C ₀	M _A	M _B	M _C	LM block	LM rail
W ₁ ⁰ _{-0.05}	W ₂	M ₁	F	d ₁	d ₂	h	kN	kN				kg	kg/m
15	9.5	15	60	4.5	7.5	5.3	8.33	13.5	0.0805	0.0805	0.0844	0.18	1.5
20	12	18	60	6	9.5	8.5	13.8	23.8	0.19	0.19	0.201	0.25	2.3
23	12.5	22	60	7	11	9	19.9	34.4	0.307	0.307	0.344	0.54	3.3
28	16	26	80	9	14	12	28	46.8	0.524	0.524	0.562	0.9	4.8
34	18	29	80	9	14	12	37.3	61.1	0.782	0.782	0.905	1.5	6.6

Note

*1: For model HSR with Ct grade, "SS" is a standard combination.
*2: Indicates the permissible static moment with 1 LM block.



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